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# Synthesis, thermo-analytical and IR spectral studies of hydrazinated mixed metal carboxylates: A single source precursor to nanosize mixed metal oxides

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## ABSTRACT

A series of hydrazinated mixed nickel manganese zinc ferrous hydrazine fumarate complexes were synthesized from aqueous mixed metal chloride solutions and sodium fumarate-hydrazine hydrate mixture. The detailed characterization was carried out by chemical analysis, infrared spectroscopy and isothermal mass loss studies. The hydrazine ligand in these complexes shows bidentate bridging nature while fumarate anion exhibit monodentate behavior. These complexes act as single source precursors for nanosize ferrites. Thermal decomposition of these precursors was studied upto 800 °C in static air using simultaneous TG/DTA. The thermal decomposition study indicates 3-step decomposition of these precursors into nanosize mixed metal oxides. The nanosize mixed metal oxides were then characterized by X-ray diffraction, transmission electron microscopy and infrared spectral studies.

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## 1. Introduction

Spinel ferrites are ceramic materials widely investigated because of their interesting electrical and magnetic properties which are useful in applications such as information storage systems, magnetic bulk cores, magnetic fluids, microwave absorbers, medical diagnostics etc. [1,2]. The most recent reason for the upsurge in interest in ferrite is because of development of the new, small, efficient power supplies using solid state switching called switch mode power supplies (SMPs). These SMP's are the integral components of modern day electronic equipments such as computers, laptops and entertainment applications [3]. Besides the ease of preparation and low manufacturing cost, the advantage of spinel ferrites is their high magnetic permeability and high electrical resistivity. Also these materials can be shaped in a variety of different geometries meant for specific applications. Due to their applications, the ferrites have been prepared by several wet chemical techniques [4–9] and one of the important among them is precursor technique [10,11]. Several metal as well mixed metal carboxylates (mono and di) has been investigated in detail for structure, thermal decomposition [12] and their application as a precursor for synthesis of industrially important ferrites [13]. Recently, the focus has been shifted on the use of hydrazinated metal carboxylates to yield metal oxides at relatively lower temperatures. Although, commercially hydrazine is used as a monopropellant and rocket fuel, it can also serve as very good ligand because of the lone pairs

present on nitrogen atoms and hence neutral hydrazine can coordinate to the metal ions as either monodentate ligand or bridging bidentate ligand to form complexes. Neutral hydrazine complexes are thermally more reactive than mono protonated hydrazine or hydrazinium complexes. Hence, the complexes containing neutral hydrazine molecules such as hydrazinated metal carboxylates are gaining importance, as they can act as a single source precursor to prepare stoichiometrically pure and nanosize mixed metal oxides [14] at relatively lower temperatures and shorter time. Several researchers have employed these hydrazinated complexes of metal as well as mixed metal carboxylates (mono and di) for the synthesis of oxide materials such as  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> [15], ferrites [16,17], manganites [18,19], cobaltites [14,20], perovskites [21], ceramic abrasives like titania, zirconia [22] etc. which are technologically important. Many hydrazinated metal carboxylates such as metal formate [23], acetate [24] and dicarboxylates like oxalate [17,25,26], malonates, succinates [14,18–20,27–29], maleate [30], malate [31] and fumarate [32–44] have been used for the synthesis of metal oxides as well as mixed metal oxides of technological importance. The present study reports synthesis, characterization, thermal and infrared spectral studies of hydrazinated mixed nickel manganese zinc ferrous fumarate complexes (which acts as a precursors) and their decomposed end products.

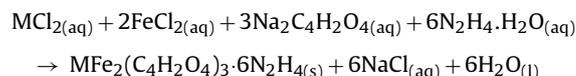
## 2. Experimental

### 2.1. Preparation

The synthesis of hydrazinated mixed nickel manganese zinc ferrous hydrazine fumarate complexes were carried out by adding

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aqueous metal chloride solutions to sodium fumarate-hydrazine hydrate mixture stirred in  $N_2$  atmosphere. The yellow colored precipitates of complexes obtained were filtered, washed with ethanol and dried with diethyl ether on suction. The formations of these complexes occurs by the following reaction



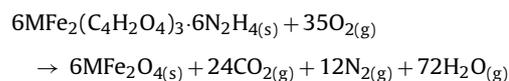
( $M = Ni^{2+}, Mn^{2+}, Zn^{2+}$ )

## 2.2. Characterization

The molecular compositions of the synthesized precursors were determined by standard procedures of chemical analysis. The hydrazine analyses of the precursors were carried out by using standard 0.025 M  $KIO_3$  solution as a titrant under Andrew's conditions [45]. The metal contents in precursors were determined by chemical analysis after decomposing the known amount of precursors with concentrated nitric acid using standard procedures. The iron and nickel contents were determined gravimetrically as  $Fe_2O_3$  and nickel-dimethylglyoximate complex respectively, while manganese and zinc were determined together complexometrically using suitable masking agent [45]. The simultaneous thermogravimetric (TG) and differential thermal analysis (DTA) of the precursors as well as decomposed end products were carried out in air at a heating rate of  $10 \text{ deg}\cdot\text{min}^{-1}$  using NETZSCH DSC-DTA-TG STA 409PC Luxx thermal analyser. Alumina cups were used for holding the 10–15 mg sample for the analyses. The isothermal and total mass loss studies of the precursors were done along with hydrazine estimation at various predetermined temperatures. The infrared spectra of the precursors and decomposed end products were recorded on FTIR Shimadzu IR prestige21 series spectrophotometer. The decomposed end products were analyzed for structure and phase purity by Philips X-ray diffractometer model PW 1710 with  $CuK_{\alpha}$  radiations and Ni filter. The TEM micrographs were taken using Philip's-CM20 electron microscope.

## 2.3. Thermolysis of the hydrazinated mixed metal fumarates

The thermal decomposition of precursor complexes in air occurs by following reaction:



( $M = Mn^{2+}, Ni^{2+}, Zn^{2+}$ )

The thermal decomposition of precursors was found to be self propagating and autocatalytic. For self propagating autocatalytic decomposition, the precursors were spread uniformly over a ceramic tile and ignited with a burning splinter at one of the

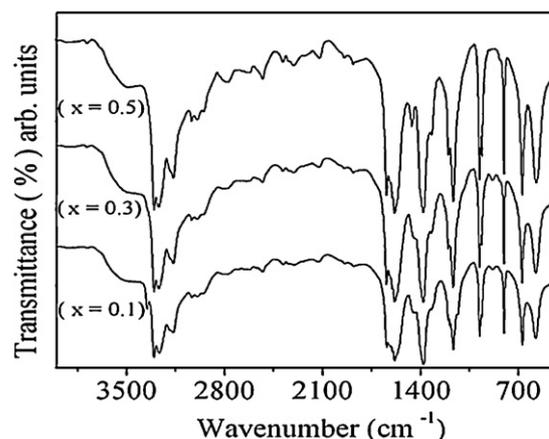


Fig. 1. FTIR spectrum of  $Ni_{0.5-x}Mn_xZn_{0.5}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$  ( $x = 0.1, 0.3, 0.5$ ).

end. The precursors catch fire and burn without flame forming a red glow which spreads over the entire bulk completing the total decomposition in an ordinary atmosphere, within few minutes. During thermal decomposition of precursor in air, small atomic clusters of nascent metal oxides with proper chemical homogeneity are formed. These clusters react together and forms nanosize ferrites. The heat required for the formation of nanosize ferrites was provided by the combustion of hydrazine and carbonaceous mass of fumarate precursor. Also, the evolution of various gases like water vapour,  $CO_2$  and  $N_2$  during oxidative decomposition of the precursor helps in the dissipation of the heat of decomposition, thereby preventing the sintering of nanosize ferrite particles soon after their formation [46,47].

## 3. Results and discussion

### 3.1. Chemical analysis and IR spectral studies

The thermo-analytical data of the precursors obtained by chemical and thermal analysis was used to fix the formulae of the precursors. Based on the chemical analysis (Table 1) and total mass loss studies (Table 2), the molecular stoichiometric compositions were assigned to the hydrazinated mixed nickel manganese zinc ferrous fumarate precursors. The observed percentages matches closely with calculated percentages of metals, hydrazine and total mass losses of the precursors (Tables 1 and 2) suggesting the formulae given in Table 1. Some representative FTIR spectra are shown in Fig. 1. The infrared (IR) spectra of precursors were recorded from  $4000 \text{ cm}^{-1}$  to  $400 \text{ cm}^{-1}$ . The IR peaks characteristics of N–H stretching vibrations of hydrazine in the precursors were observed in the region  $3355\text{--}3167 \text{ cm}^{-1}$ , while peak due  $NH_2$  deformation was observed in the range  $1585\text{--}1581 \text{ cm}^{-1}$  (Table 3). The N–N stretching frequencies observed at  $980 \text{ cm}^{-1}$  were found to be characteristics of bidentate bridge linkage of hydrazine ligands in

Table 1  
Chemical analysis results of hydrazine complexes of mixed nickel manganese zinc ferrous fumarates,  $Ni_{0.5-x}Mn_xZn_{0.5}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$  ( $x = 0.0\text{--}0.5$ ).

Complex comp. (x)	Metal content (%)								Hydrazine (%)		Proposed molecular formula	Molecular mass
	Fe		Mn		Ni		Zn		Obs.	Calc.		
	Obs.	Calc.	Obs.	Calc.	Obs.	Calc.	Obs.	Calc.				
0.0	15.75	15.77	–	–	4.11	4.15	4.59	4.61	27.12	27.16	$Ni_{0.5}Zn_{0.5}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$	708.2
0.1	15.77	15.78	0.76	0.77	3.30	3.32	4.58	4.62	27.29	27.17	$Ni_{0.4}Mn_{0.1}Zn_{0.5}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$	707.8
0.2	15.80	15.79	1.51	1.56	2.48	2.49	4.60	4.62	27.39	27.18	$Ni_{0.3}Mn_{0.2}Zn_{0.5}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$	707.4
0.3	15.81	15.80	2.30	2.33	1.63	1.66	4.57	4.62	27.24	27.20	$Ni_{0.2}Mn_{0.3}Zn_{0.5}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$	707.1
0.4	15.83	15.81	3.08	3.11	0.826	0.832	4.61	4.62	27.49	27.21	$Ni_{0.1}Mn_{0.4}Zn_{0.5}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$	706.7
0.5	15.80	15.82	3.86	3.89	–	–	4.55	4.63	27.16	27.22	$Mn_{0.5}Zn_{0.5}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$	706.3

**Table 2**

Total mass loss and isothermal mass loss studies results of hydrazinated complexes of mixed nickel manganese zinc ferrous fumarates,  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2(\text{C}_4\text{H}_2\text{O}_4)_3 \cdot 6\text{N}_2\text{H}_4$  ( $x=0.0-0.5$ ).

Compo. (x)	Total mass loss (%)		Isothermal mass loss studies (%), hydrazine content (%)			
	Pyrolysis in air (Obs.)	Calc.	RT-75 °C	75–100 °C	100–125 °C	125–150 °C
0.0	67.41	66.44	4.21/28.75	5.26/23.78	1.60/20.66	56.76/complex decomposed
0.1	66.99	66.47	4.44/28.21	5.53/23.40	1.65/23.76	53.51/complex decomposed
0.2	67.26	66.50	2.26/27.23	5.15/24.43	1.10/23.60	58.41/complex decomposed
0.3	67.53	66.54	3.56/28.13	4.67/22.70	1.51/21.56	54.93/complex decomposed
0.4	66.99	66.57	4.32/28.32	5.12/24.45	1.72/18.40	57.91/complex decomposed
0.5	67.15	66.68	2.44/27.85	4.63/22.46	1.53/20.54	56.75/complex decomposed

**Table 3**

FTIR absorption frequencies of  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2(\text{C}_4\text{H}_2\text{O}_4)_3 \cdot 6\text{N}_2\text{H}_4$  ( $x=0.0-0.5$ ) precursor complexes.

Compo. (x)	IR absorptions ( $\text{cm}^{-1}$ )								
	N–H stretching	$\nu_{\text{asym}}$ $\text{COO}^-$ stretching	$\text{NH}_2$ deformation	$\nu_{\text{sym}}$ $\text{COO}^-$ stretching	$\text{NH}_2$ wagging	N–N stretching	N–N bending	$\text{NH}_2$ rocking	
0.0	3355–3167	1644	1585	1380	1164	980	802	674	
0.1	3355–3167	1644	1584	1380	1164	980	802	670	
0.2	3304–3167	1644	1581	1380	1165	980	803	674	
0.3	3304–3167	1644	1581	1380	1165	980	803	670	
0.4	3304–3167	1644	1581	1380	1165	980	803	670	
0.5	3304–3167	1644	1581	1380	1165	980	803	670	

the complexes [48,49]. The asymmetric stretching vibration ( $\nu_{\text{asy}}$ ) frequencies of the fumarate ion in the precursors were observed at  $1644 \text{ cm}^{-1}$  while symmetric stretching vibration ( $\nu_{\text{sy}}$ ) frequencies appeared at  $1380 \text{ cm}^{-1}$ , with a separation  $\Delta\nu$  ( $\nu_{\text{asy}} - \nu_{\text{sym}}$ ) of  $264 \text{ cm}^{-1}$  confirming the monodentate linkage behavior of both carboxylate groups in the fumarate dianions [50]. Thus, the FTIR analysis points toward the bidentate bridging nature of neutral hydrazine ligands and monodentate linkage of fumarate dianions and hence, the polymeric nature of hydrazinated mixed nickel manganese zinc ferrous fumarate precursors.

### 3.2. TG and DTA analysis

The thermal analysis of hydrazinated mixed nickel manganese zinc ferrous fumarate precursors has been studied isothermally upto  $150^\circ\text{C}$  and non-isothermally using TG/DTA upto  $800^\circ\text{C}$ . The profiles of some of the synthesized precursors are represented in the Figs. 2–4, while the thermal decomposition data of all the precursors is tabulated in Table 4. The thermal decomposition of all the  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2(\text{C}_4\text{H}_2\text{O}_4)_3 \cdot 6\text{N}_2\text{H}_4$  ( $x=0.0-0.5$ ) precursors occurs in three steps. The initial mass losses of 10.19%, 10.22%, 10.46% and 9.95% in precursors with composition,  $x=0.0, 0.1, 0.3$  and  $0.4$ , respectively from RT –  $110^\circ\text{C}$  were due to the loss of

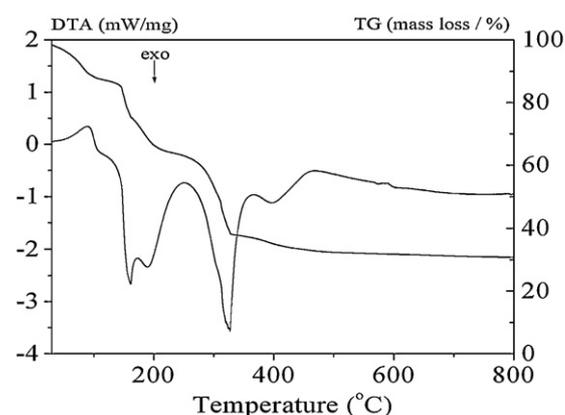


Fig. 3. TG/DTA profile  $\text{Ni}_{0.3}\text{Mn}_{0.2}\text{Zn}_{0.5}\text{Fe}_2(\text{C}_4\text{H}_2\text{O}_4)_3 \cdot 6\text{N}_2\text{H}_4$  complex.

adsorbed species including moisture (desorption) and beginning of the dehydrazination. This desorption of adsorbed species was indicated by a weak endotherm in the temperature range  $80-90^\circ\text{C}$ , while the hydrazine loss was indicated by weak exotherm in the DTA curve in the region from  $90^\circ\text{C}$  to  $110^\circ\text{C}$ . The mass loss of 3.10% and 3.05% observed in precursors with composition,  $x=0.2$  and  $0.5$ ,

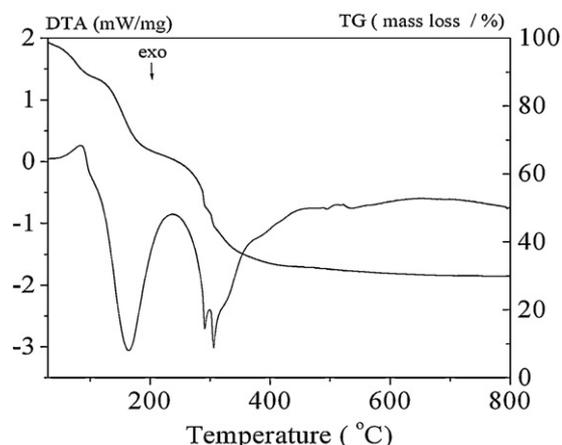


Fig. 2. TG/DTA profile of  $\text{Ni}_{0.5}\text{Zn}_{0.5}\text{Fe}_2(\text{C}_4\text{H}_2\text{O}_4)_3 \cdot 6\text{N}_2\text{H}_4$  complex.

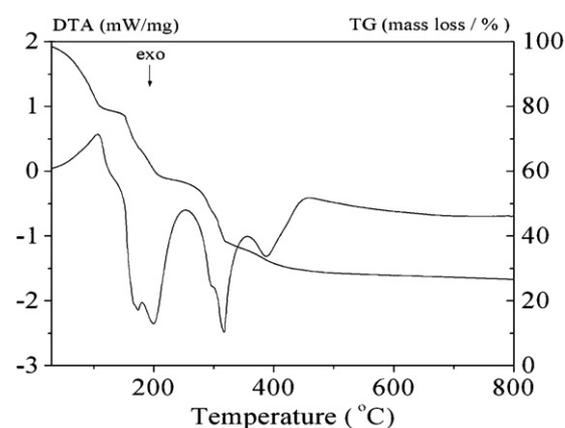
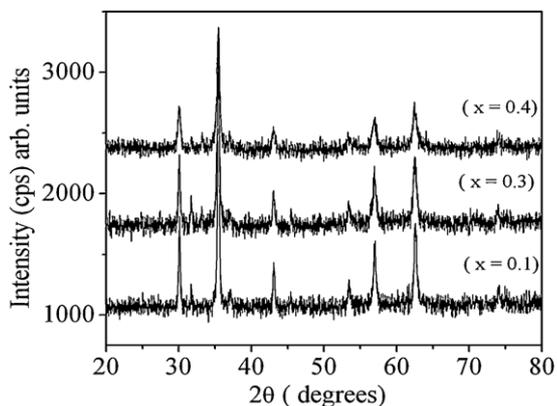


Fig. 4. TG/DTA profile of  $\text{Ni}_{0.1}\text{Mn}_{0.4}\text{Zn}_{0.5}\text{Fe}_2(\text{C}_4\text{H}_2\text{O}_4)_3 \cdot 6\text{N}_2\text{H}_4$  complex.

**Table 4**  
TG/DTA analysis data of hydrazinated mixed nickel manganese zinc ferrous fumarates,  $Ni_{0.5-x}Mn_xZn_{0.5}Fe_2(C_4H_2O_4)_3 \cdot 6N_2H_4$  ( $x=0.0-0.5$ ).

Compo. (x)	TG (mass loss (%))/DTA (mW mg <sup>-1</sup> /°C)						
	RT-110	110–170	170–210	110–210	210–360	360–460	RT-460
0.0	10.19/84.4 (endo)	–	–	22.21/164.8 (exo)	29.85/292, 307 (exo)	3.58/~386 (exo hump)	65.83
0.1	10.22/89.2 (endo)	17.86/153.8 (exo)	5.4/181.7 (exo)	–	28.33/306 (exo)	5.08/391.2 (exo)	66.89
0.2	3.10/89.8 (exo)	–	–	23.74/186.8 (exo)	33.68/327.3 (exo)	3.58/~386 (exo hump)	65.36
0.3	10.46/89 (endo)	16.85/161.7 (exo)	5.6/188.9 (exo)	–	27.81/327.3 (exo)	5.62/396 (exo)	66.33
0.4	9.95/89.7 (endo)	17.79/156.9 (exo)	5.04/182.4 (exo)	–	28.84/300.6 (exo)	5.36/370.8 (exo)	66.98
0.5	3.05/98.6 (exo)	–	–	26.04/180.7 (exo)	30.13/293.4 (exo)	8.41/373.2 (exo)	67.63



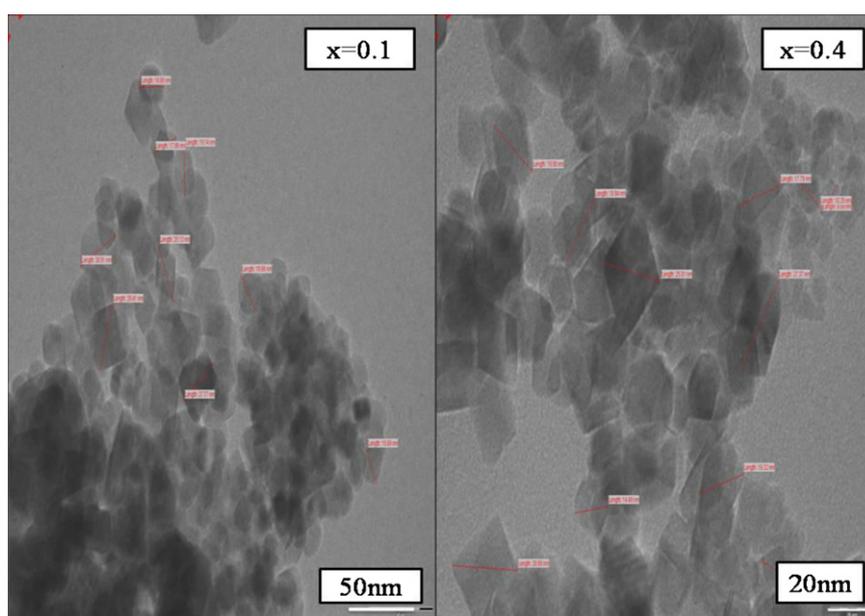
**Fig. 5.** XRD pattern of  $Ni_{0.5-x}Mn_xZn_{0.5}Fe_2O_4$  ( $x=0.1, 0.3, 0.4$ ) ferrite.

respectively, indicates very low moisture contents. Infact, the DTA curve display only a weak exotherm which marks the beginning of dehydrazination from room temperature to 110 °C. The mass loss of 17.86%, 16.85% and 17.79% observed in precursors with composition,  $x=0.1, 0.3$  and  $0.4$ , respectively in the region 110–170 °C corresponds to the loss of four hydrazine molecules. The DTA profile displays strong exotherm with peak temperature of 153.8 °C, 161.6 °C and 156.9 °C corresponding to this dehydrazination and, the mass loss of 5.4%, 5.6% and 5.04% observed from 170 °C to 210 °C was due to the complete dehydrazination of these complexes. The exothermic peaks in DTA were observed at 181.7 °C, 188.9 °C and 182.4 °C for composition,  $x=0.1, 0.3$  and  $0.4$  respectively. In the

complexes with composition,  $x=0.0, 0.2$  and  $0.5$ , this dehydrazination was found to occur in one step with mass losses of 22.21%, 23.74%, and 26.04%, respectively in the temperature region from 110 °C to 210 °C. The single step dehydrazination was indicated by strong exothermic peak at 164.8 °C, 186.8 °C and 180.7 °C, respectively in the DTA profiles. The mass loss region from 210 °C to 360 °C with mass losses from 27.81% to 33.68% results from the oxidative decarboxylation of dehydrazinated precursors with corresponding strong exotherms in DTA in this region. The high exothermicity of dehydrazination acts as a driving force for low temperature decarboxylation of dehydrazinated precursors. The marginal mass loss region (3.58–8.41% mass loss) with broad exotherm in DTA from 330 °C to 460 °C results from the oxidation of the residual carbon formed during decarboxylation. The total mass losses obtained from thermogravimetric measurement and those obtained from pyrolysis of complexes in air were found to be slightly higher than the calculated values considering the stoichiometric molecular composition assigned to the precursor complexes (Table 4). The difference observed was due to high concentration of adsorbed species like moisture on these precursor complexes. The presence of adsorbed moisture was also reflected in the FTIR spectra of complexes wherein weak band due to O–H stretching appears in the region 3550–3460  $cm^{-1}$ . The initial increase in the hydrazine content observed upto 75 °C during isothermal mass loss studies also supports the above observations.

### 3.3. Isothermal mass loss and hydrazine analysis

The isothermal mass loss studies were carried out at various predetermined temperatures along with the hydrazine analysis



**Fig. 6.** TEM micrograph of  $Ni_{0.5-x}Mn_xZn_{0.5}Fe_2O_4$  ( $x=0.1, 0.4$ ) ferrites.

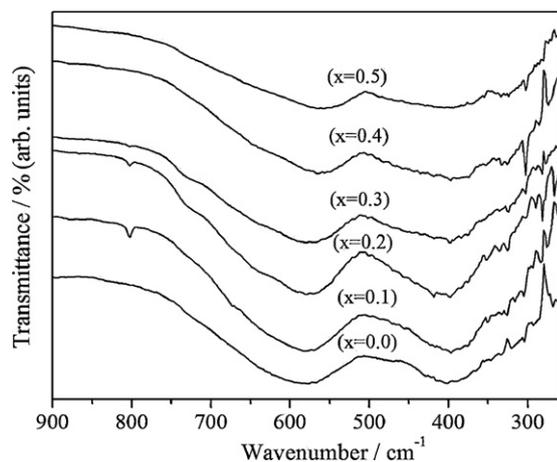


Fig. 7. FTIR spectra of  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  ( $x=0.0-0.5$ ) ferrites.

at every temperature in programmable electric oven. For complexes with composition,  $x=0.0, 0.1, 0.3$  and  $0.4$ , the mass loss of 3.56–4.44% was observed from room temperature to  $75^\circ\text{C}$ , but hydrazine analysis showed increase in the hydrazine content which indicated the loss of volatile adsorbed species including moisture (Table 2), while for complexes with  $x=0.2$  and  $0.5$  the mass loss observed upto  $75^\circ\text{C}$  was comparatively smaller which indicated low concentration of adsorbed species. When these precursors were heated to  $100^\circ\text{C}$ , the mass loss observed corresponds to loss of about one hydrazine as can be seen from (Table 2) decrease in hydrazine content. On further heating these precursors upto temperature of  $125^\circ\text{C}$ , a marginal mass loss was observed along with the decrease of hydrazine content indicating continuous dehydrazination, but when the temperature was slowly raised above  $125^\circ\text{C}$ , the complexes were found to undergo combustion which was self propagating and autocatalytic.

#### 3.4. Characterization of decomposed end products

The X-ray diffraction (XRD) patterns of the decomposed end products were recorded in the range of  $20-80^\circ$ . The end products were found to be monophasic as indicated by some representative X-ray diffraction pattern shown in Fig. 5. The XRD patterns display all the peaks characteristics of cubic spinel ferrites without any noticeable impurity peak indicating the formation of  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  ( $x=0.0-0.5$ ), while the broadening of XRD peaks indicates their nanocrystalline nature. The average crystallite size calculated from XRD peaks using Scherrer formula was found to be in the range 19–28 nm. The nanosize nature of  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  ( $x=0.0-0.5$ ) ferrite particles was also confirmed from the TEM studies. The particle size in the range 12–50 nm was observed in the TEM micrograph (Fig. 6). The FTIR spectra of the decomposed end products were recorded from  $1000\text{ cm}^{-1}$  to  $340\text{ cm}^{-1}$ . The IR band due to metal–oxygen stretching vibrations ( $\nu_1$ ) in tetrahedral sites of ferrites was observed (Fig. 7) in the region  $582-560\text{ cm}^{-1}$  while the bands ( $\nu_2$ ) observed in the region  $402-333\text{ cm}^{-1}$  represents metal–oxygen stretching vibrations in octahedral sites [51,52]. These FTIR spectral results supports the formation of  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  ( $x=0.0-0.5$ ) ferrites.

#### 4. Conclusions

The synthetic route designed by our group was successfully employed for preparation of nanosize nickel manganese zinc

ferrites. Following are the conclusions drawn from the present investigation.

1. The hydrazinated mixed nickel manganese zinc ferrous fumarate precursors were synthesized from sodium fumarate, metal chlorides and hydrazine hydrate at room temperature.
2. The chemical analysis, thermo-analytical and infrared spectral studies of the complexes confirms their formation with stoichiometric composition viz.  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2(\text{C}_4\text{H}_2\text{O}_4)_3 \cdot 6\text{N}_2\text{H}_4$  ( $x=0.0-0.5$ ).
3. The TG/DTA studies has showed different decomposition behavior with two-step dehydrazination followed by one-step oxidative decarboxylation resulting into nanosize  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2(\text{C}_4\text{H}_2\text{O}_4)_3 \cdot 6\text{N}_2\text{H}_4$  ( $x=0.0-0.5$ ).
4. All the synthesized complexes display self propagating autocatalytic behavior once ignited, hence they can serve as single source precursor for synthesis of nanocrystalline mixed metal oxides at considerably lower temperatures.
5. The XRD studies of decomposed end products indicate the formation of the monophasic  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  ( $x=0.0-0.5$ ) ferrites. The FTIR spectral studies also support the results.
6. The broadening observed for XRD peaks suggests the nanocrystalline nature of mixed  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  ( $x=0.0-0.5$ ) ferrites. The average particle size obtained using Scherrer formula is in the range of 19–28 nm.
7. The TEM studies confirmed the nanosize nature of  $\text{Ni}_{0.5-x}\text{Mn}_x\text{Zn}_{0.5}\text{Fe}_2\text{O}_4$  ( $x=0.0-0.5$ ) ferrites with particle size in the range of 12–50 nm.

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